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TEJAS
BORJA
THE
CATALOGUE





Awarded the Internationalisation prize by the Valencia Chamber of Commerce, Tejas Borja is recognised for its expansion over the last 20 years, and now boasts a presence in the markets of more than 65 countries world wide.



Awarded the 2012 "Alfa de Oro" for innovation by the Spanish Ceramic and Glass Association, the system SKIN-KER®, offers a unique installation system with large format porcelain tiles to create ventilated roofs and facades, permitting high quality, elegant and complete coverage of the building.



Granted FIRST PRIZE in the HISPALYT ARCHI-TECTURE AWARD 2013 for the Restoration of Reales Atarazanas in Barcelona.



Tejas Borja catalogue

We constantly receive questions about roofs. With the release of this catalogue, we intend to anticipate to each of these issues.

To do this, we have made a simple, clear and with a very defined structure catalogue:

- In the first part, we speak about the three most important strengths of **Tejas Borja**: Being a family business with over 114 years of experience, specialized in roof tiles and their internationalisation.
- In the second part, the different profiles of roof tiles with their advantages, colours and accessories are detailed.
- The third part includes a section devoted to the restoration and customized products.
- Finally, we have included the most technical part in a synthesized form. Our intention is that this catalogue will be useful for you, since it is the result from your advices and comments, which have been highly appreciated and taken into account.

We hope this new edition of our catalogue will be even more useful than the previous ones.

- 1 THE COMPANY
- 2 ROOF TILES
- 3 RESTORATION
- 4 ROOF QUALITY

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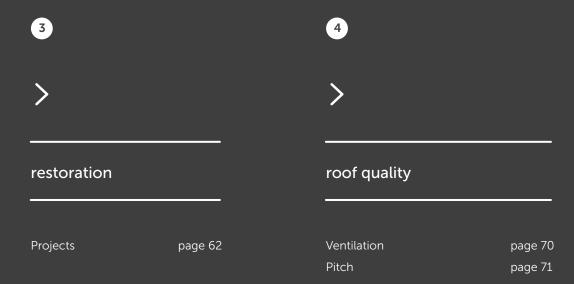
BORJAdecor

I+D+i : SKIN-KER®

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tejasborja.com

CATALOGUE

TEJAS BORJA THE COMPANY

1 THE COMPANY

2 ROOF TILES

3 RESTORATION

4 ROOF QUALITY

Since 1899

The difference

Internationalisation

SINCE **1899**

Tejas Borja is a Family Business, currently managed by the fifth generation, and has over **114 years** of experience. The family, from the outset, has considered that the most important in a company is seriousness and honesty, both personally and in the business, and has always understood that the key of success was in these values.

Here's how the company's philosophy was forged: **Providing products with the highest quality.**



THE **DIFFERENCE**

The success of the industrial project of **Tejas Borja** is based on its ability to stand out from other manufacturers, not limited only to manufacture and sell. **Tejas Borja** has always directed its attention to the professionals specialized in roofs who are those who know best what to do, how and why. **Tejas Borja** strategic decisions have always taken into account the needs of these professionals.

The difference of Tejas Borja:

its professional team specialized in roof tiles.





All departments within the organization of **Tejas Borja** (Raw Materials, Production, Quality, Design, Management, Customer Service, Sales, etc.) are composed by professional people specialized in roof tiles with a great knowledge on the product and with the aim of meeting the expectations of the professionals of the sector, both stockists and importers, installers, builders, architects, etc. That's how we work in **Tejas Borja**!

INTERNATIONALISATION

The specialization strategy in the production of ceramic roof tiles along with its export orientation has allowed to access to a global market, therefore today **Tejas Borja** is worldwide recognized.

One of the pillars on which **Tejas Borja** internationalization is based, has been the capability to become a long-term partner for its customers, strengthening relationships over time and always providing the best

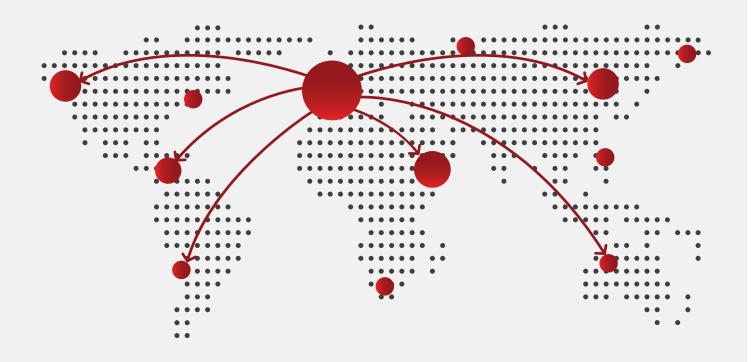
product quality and the finest service, having thus achieved in 2012, that $\bf 40\%$ of exported ceramic roof tiles from Spain are produced by **Tejas Borja**.



Adapting their products to the characteristics and requirements of the different markets, and thus, fulfilling the specific regulations of each country, has been one of its strengths in the global market.

Export





More than 65 to which **Tejas Borja** exports its products.

CATALOGUE

TEJAS BORJA ROOF TILES

Plana Alicantina

Breakdown Curved roof tiles

Flat 10 25x12 Curved roof tile

Flat 12 Escama

TB-4 Quattro® Accessories

TB-12[®] Centenaria[®]

TB-10 BORJAdecor

T-Ecol 11 I+D+i: SKIN-KER®

1 THE COMPANY

2 ROOF TILES

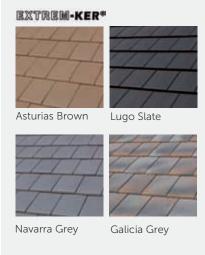
3 RESTORATION

4 ROOF QUALITY



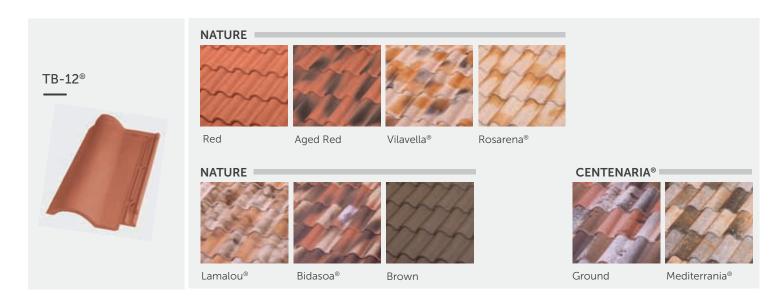




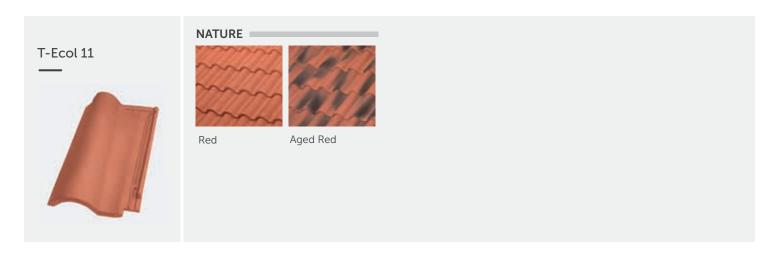




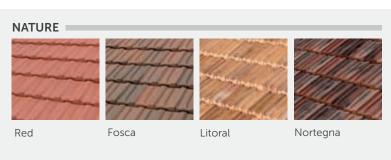








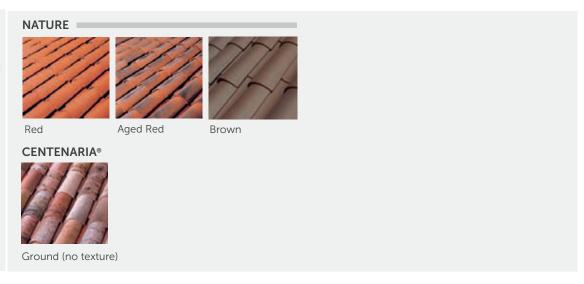


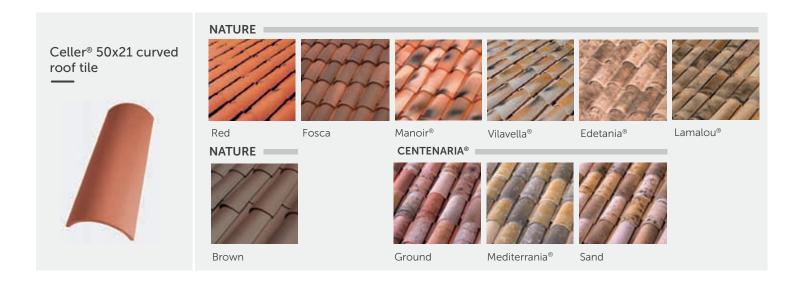


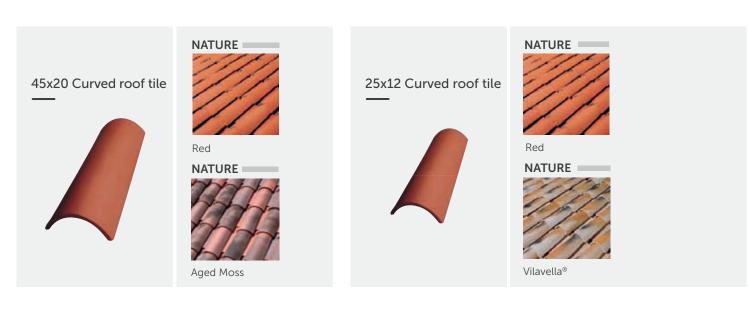














FLAT 10



Description

The **Flat 10** is the format of plain roof tile that belongs to the range of EXTREM -KER® products, technical perfection achieved throughout a firing process in a roller kiln.

Main Features

Length: 45.1 cm **Width:** 28.7 cm Weight: 3.70 Kg

Units / sq. m.: 10 to 11 uts

Useful length VARIABLE: from 35 to 38 cm

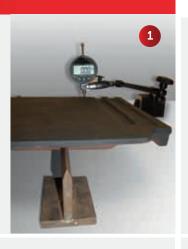
Approximate values: it will be necessary to determine the useful length on site. 42% batten distance 35.0 cm (11 units/sq.m.) – waterproof layer
 ≥ 42% batten distance 38 cm. (10 units/sq.m.) – waterproof and breathing layer to prevent condensations.



Key advantages

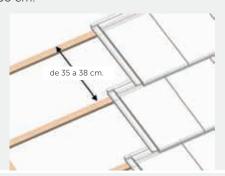
医双丁烷医酮-KER*

Water absorption: <3% **High** Strength Flatness: Maximum





Maximum batten pitch's play of 35 to 38 cm.





Staggered installation or continuous.



Staggered installation

Continuous installation

Technical Characteristics

.....

Structural Characteristics Geometric properties Impermeability (cm³/cm²/day) Mechanical strength (N) Frost resistance (Nº cycles)

Standard application

UNE EN 1304 UNE EN 1024 UNE EN 539-1 (method 1 class 1) **UNE EN 538** UNE EN 539-2 (method E)

Minimum values AENOR

≤ 2.5 ± 2.0 ≤ 0.5 ≥ 900	
≥ 150	



Flat 10 colours





Flat 10 accessories

Dimensions in cm

Approximate values*

length width height weight

units per lineal meter u./lm l external diameter W internal diameter

h kg





Angular 3 Ways **45,1** l **29.3** w **10** h **4.37** Kg



Angular Hip Starter **42.2** l **29.3** w **10**h **2.83** Kg



Half Flat 10 Left-Right **45** l **14** w **2.4** h **2.10/2.30** Kg



Flat Straight Edges Left-Right **40.4** l **12.4** w **12.4** h **2.50** Kg



Flat 10 Ventilation **45** l **28.7** w **7.5** h **4.50** Kg



Universal Angular Edge **43** l **9.5** w **9.5** h





Flat 10 Chimney Carrier **45** l **28.7** w **7.8** h **4.10** Kg



D

d

Universal Straight End Cap **8.5** l **28.5** w **12.5** h **2.65** Kg



Universal Ventilation Cap **24.5** D **22** d **6** h **1.70** Kg

Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays. Check finishing colours for different accessories by telephone at: +34 96 279 80 14.





FLAT **12**

Description

The **Flat 12** is the format of plain roof tile that belongs to the range of

EXTREM-KER® products, technical perfection achieved throughout a firing process in a roller kiln.

Main Features

Length: 39.7 cm Width: 26.7 cm Weight: 2.85 Kg Units / sq. m.: 12 uts Useful length: 33 cm

Approximate values: it will be necessary to determine the useful length on site. Total waterproof is required for any pitch.



Key advantages

区XTR区则-KER*

·M·KER®

Water absortion: <3% High Strength Flatness: Maximum



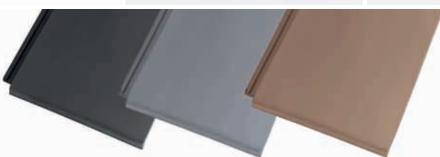
High resistance. Wavy nerves



Light weight: 34.5 Kg / sq.m.



Maximum transport optimization



Technical Characteristics

Structural Characteristics Geometric properties Impermeability (cm³/cm²/day) Mechanical strength (N) Frost resistance (N° cycles)

Standard application

UNE EN 1304 UNE EN 1024 UNE EN 539-1 (method 1 class 1) UNE EN 538 UNE EN 539-2 (method E)

Minimum values AENOR

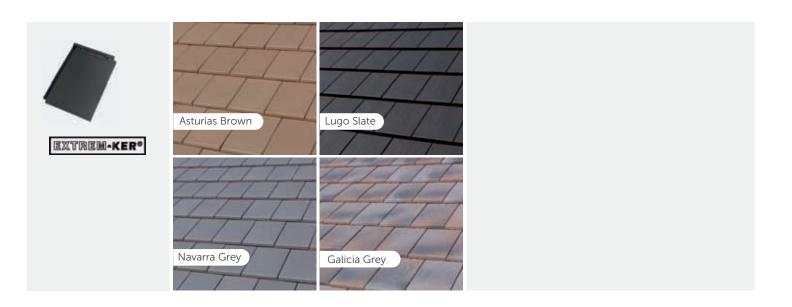
 ≤ 2.5 ± 2.0 ≤ 0.5 ≥ 900 ≥ 150 88888







Flat 12 colours



Flat 12 accessories

Dimensions in cm

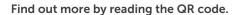
Approximate values*

length l units per lineal meter u./lm width w external diameter D height h internal diameter d weight kg



Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays. **Check** finishing colours for different accessories by telephone at: +34 96 279 80 14.







TB-4 Quattro®

Description

The **TB- 4 Quattro®** is unique design that incorporates a curved profile in the pan side imitating four curved tiles.

Main Features

Length: 44.2 cm Width: 25.8 cm Weight: 3.40 Kg Units / sq. m.: 12.4 uts Useful length: 37 cm



Approximate values: it will be necessary to determine the useful length on site. Type: Double lateral overlapping and double longitudinal overlapping.

Key advantages

Maximum fixing play. Adaptable to rounded areas. Free lateral interlocking. Curved roof tile aesthetic effect of 50 tiles per m².







High resistance. Back ribs reinforcement.





Stability. Level fixing with double nib support.

Technical Characteristics

Structural Characteristics Geometric properties Impermeability (cm³/cm²/day) Mechanical strength (N) Frost resistance (N° cycles)

Standard application

UNE EN 1304 UNE EN 1024 UNE EN 539-1 (method 1 class 1) UNE EN 538 UNE EN 539-2 (method E)

Minimum values AENOR

≤ 2.5 ± 2.0 ≤ 0.5 ≥ 1200 ≥ 150 99999



TB-4 Quattro® colours







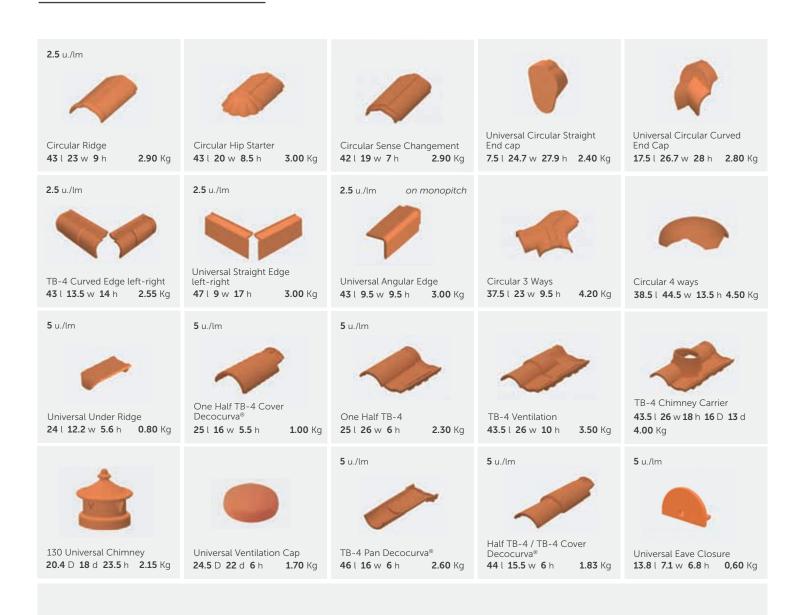
Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays. **Check** finishing colours for different accessories by telephone at: **+34 96 279 80 14.**

Dimensions in cm

Approximate values*

length l units per lineal meter u./lm width w external diameter D height h internal diameter d weight kg

TB-4 Quattro® accessories



TB-12®



Description

The **TB-12** ® **roof tile** is a classic interlocking s-type profile. Today it remains the most widely used roof tile in all types of construction.

Main Features

Length: 43.9 cm Width: 26 cm Weight: 3.15 Kg Units / sq. m.: 12.5 uts Useful length: 37 cm

Approximate values: it will be necessary to determine the useful length on site. Type: Double lateral overlapping and double longitudinal overlapping. Certified characteristics are appearance, geometric characteristics, resistance to breakage by bending, waterproofing (class 1), and frost resistance (method E) for all products made in red clay.



Key advantages

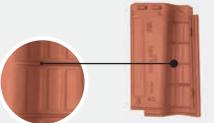
The best seller roof tile in the market.

Over half a million houses worldwide.

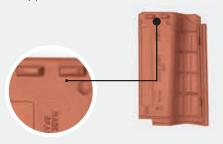


500 thousand houses

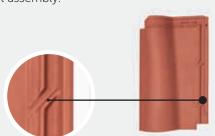








Multiple discontinuous interlocks designed for watertight assembly.



Technical Characteristics

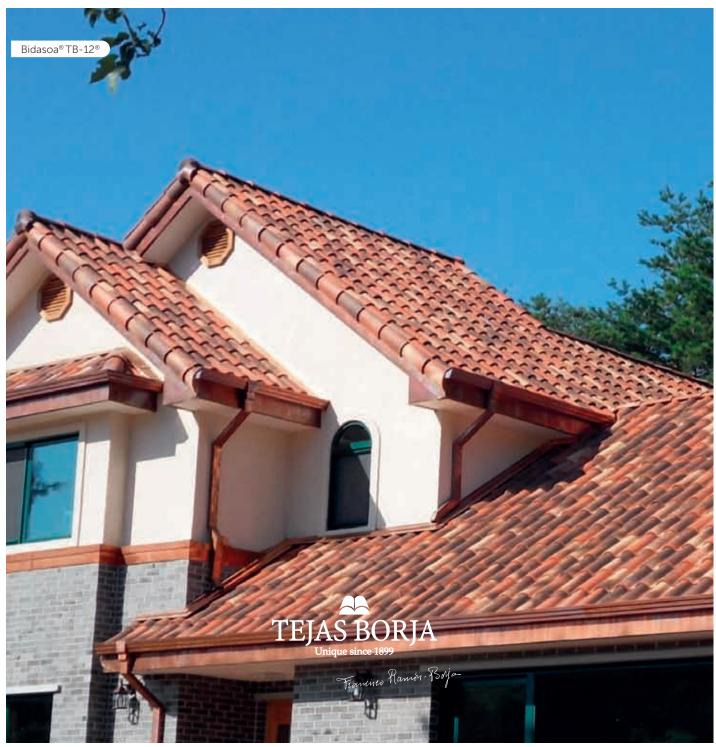
Structural Characteristics Geometric properties Impermeability (cm³/cm²/day) Mechanical strength (N) Frost resistance (N° cycles)

Standard application

UNE EN 1304 UNE EN 1024 UNE EN 539-1 (method 1 class 1) UNE EN 538 UNE EN 539-2 (method E)

Minimum values AENOR

≤ 2.5 ± 2.0 ≤ 0.5 ≥ 1200 ≥ 150







TB-12® colours







Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays. **Check** finishing colours for different accessories by telephone at: **+34 96 279 80 14.**

Dimensions in cm

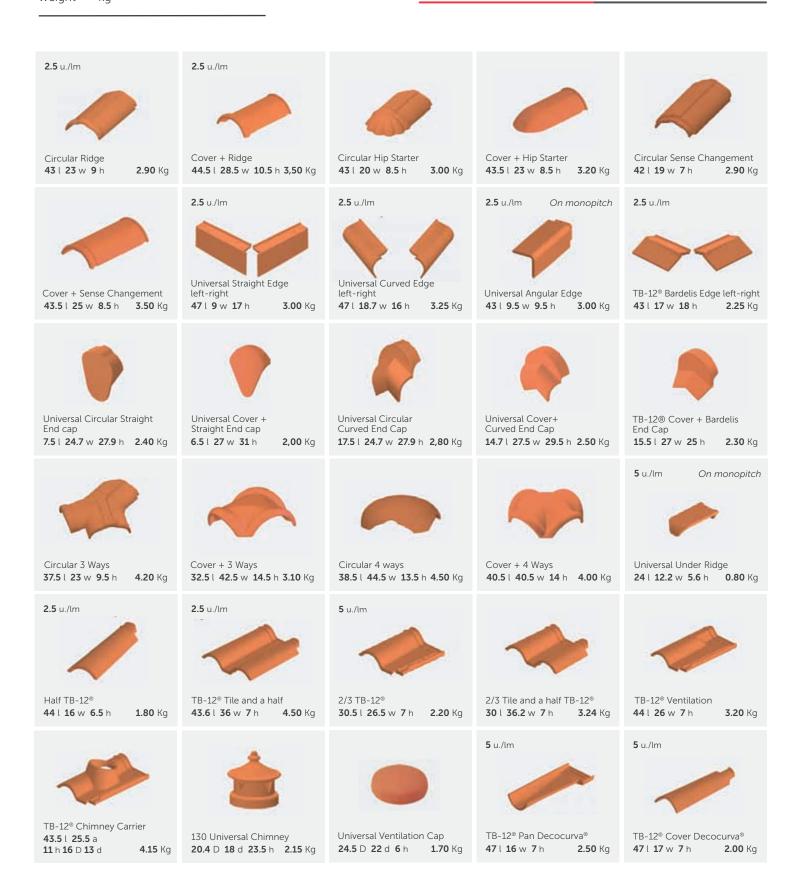
Approximate values*

units per lineal meter u./lm length external diameter width internal diameter height h weight

 \Box

d

TB-12® accessories



TB-10



Description

The **TB-10** is the larger S-type profile. The wider overlapping edges with discontinuous interlock provide a tighter joint between the tiles making the TB-10 the safest watertight large profile roof tile.

Main Features

Length: 47 cm Width: 29.4 cm Weight: 4.1 Kg Units / sq. m.: 10.5 uts

Useful length: 38.5 cm

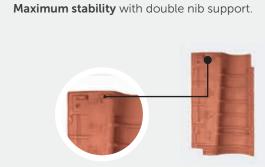
Approximate values: it will be necessary to determine the useful length on site. Type: Double lateral overlapping and double longitudinal overlapping. Certified characteristics are: appearance, geometric characteristics, resistance to breakage by bending, waterproofing (class 1), and frost resistance (method $\rm E$) for all products made in red clay.



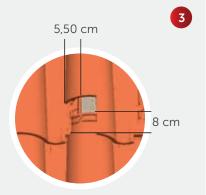
Key advantages







Maximum longitudinal and transversal overlap.







Technical Characteristics

Structural Characteristics Geometric properties Impermeability (cm³/cm²/day) Mechanical strength (N) Frost resistance (Nº cycles)

Standard application

UNE EN 1304 UNE EN 1024 UNE EN 539-1 (method 1 class 1) **UNE EN 538** UNE EN 539-2 (method E)

Minimum values AENOR

< 2.5 ± 2.0 ≤ 0.5 ≥ 1200 ≥ 150



TB-10 colours









Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays. **Check** finishing colours for different accessories by telephone at: +34 96 279 80 14.

Dimensions in cm

Approximate values*

l

TB-10 Pan Decocurva®

2.60 Kg

49.5 l **15** w **7** h

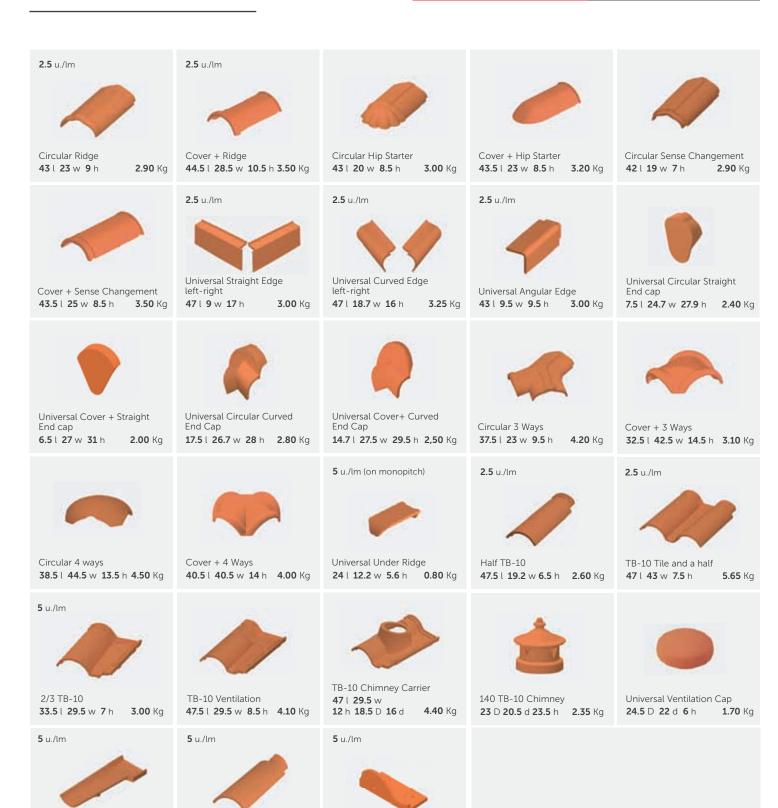
TB-10 Cover Decocurva®

47 l **12.2** w **5.6** h **2.50** Kg

length width height weight

units per lineal meter u./lm external diameter D W internal diameter d h

TB-10 accessories



TB-10 Eave Closure

23.3 l 10.2 w 9 h 0.85 Kg





Description

Its lightness and optimization of packaging and transport make the **T-Ecol 11®** roof tile the most **environmental friendly** interlocking roof tile made by Tejas Borja.

T-ECOL 11®

Main Features

Length: 47.5 cm Width: 26 cm Weight: 3.45 Kg Units / sq. m.: 11 uts Useful length: 42 cm



Approximate values: it will be necessary to determine the useful length on site. Type: Double lateral overlapping and double longitudinal overlapping.

Key advantages

Light weight. 38 Kg/sq.m.



Maximum transport optimization

Ecological. Minimum production energy consumption and waste packaging.





T-Ecol® 11 colours















T-Ecol[®] 11 accessories

Dimensions in cm

Approximate values*

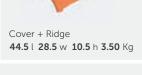
length units per lineal meter u./lm weight

width W

height

kg









43.5 l **23** w **8.5** h **3.20** Kg





Cover + Sense Changement **43.5** l **25** w **8.5** h **3.50** Kg



Half T-Ecol 11® 47.5 l 19.2 w **2.60** Kg



Universal Angular Edge **43** l **9.5** w **9.5** h **3.00** Kg



32.5 l **42.7** w **14.5** h **3.10** Kg



T-Ecol 11® Ventilation **47.5** l **29.5** w **8.5** h **4.10** Kg



Plana Alicantina

Find out more by reading the QR code.



Description

The **Plana Alicantina** format is the traditional format manufactured by Tejas Borja for already three generations.

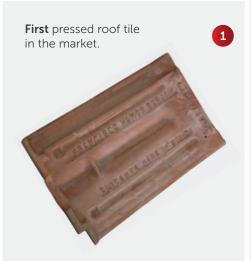
Main Features

Length: 43 cm Width: 25.2 cm Weight: 3.2 Kg. Units / sq. m.: 12 uts Useful length: 37 cm



Approximate values: it will be necessary to determine the useful length on site.

Key advantages



Plana Alicantina from Francisco Ramón Borja 19th century



Roof tile profile and colours range that assists renovation and roofing restoration.





Strapped packages.





Technical Characteristics

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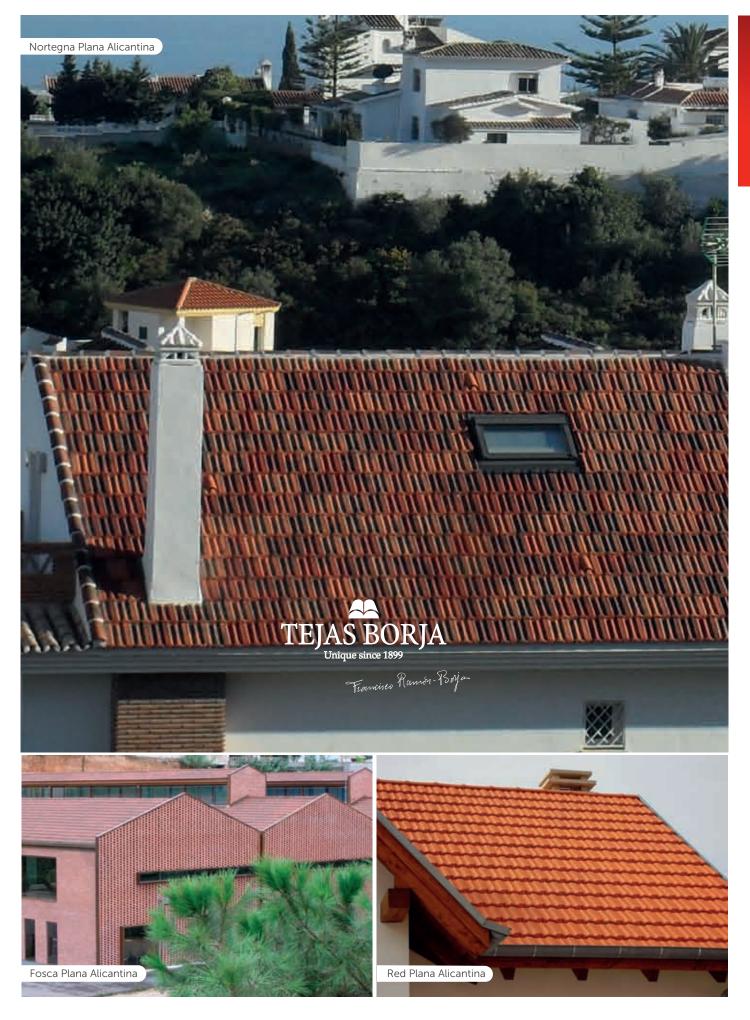
Structural Characteristics Geometric properties Impermeability (cm³/cm²/day) Mechanical strength (N) Frost resistance (Nº cycles)

Standard application

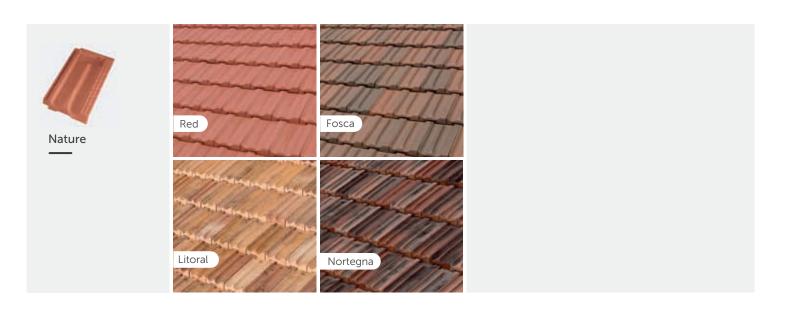
UNE EN 1304 UNE EN 1024 UNE EN 539-1 (method 1 class 1) UNE EN 538 UNE EN 539-2 (method E)

Minimum values AENOR

≤ 2.5 ± 2.0 ≤ 0.5 ≥ 900 ≥ 150



Plana Alicantina colours



Plana Alicantina accessories

Dimensions in cm

Approximate values*

length width height weight

units per lineal meter u./lm external diameter W internal diameter h

kg













Angular 3 Ways **45.1** l **29.3** w **10** h **4,37** Kg



Universal Angular Edge **43** l **9.5** w **9.5** h **3.00** Kg



D

d

8.5 l **28.5** w **12.5** h **2.65** Kg



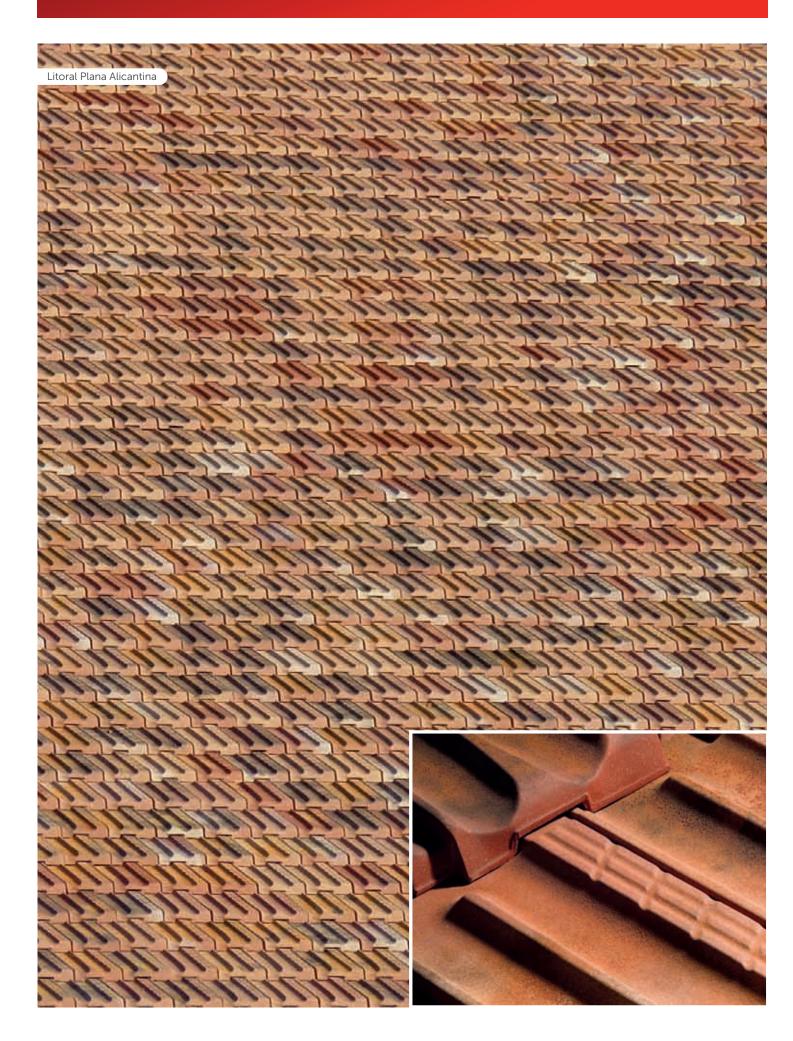








Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays. Check finishing colours for different accessories by telephone at: +34 96 279 80 14.



Curved roof tile

Find out more by reading the QR code.



40x19

Length: 40.8 cm

Width: 18 cm max, 14 cm min

Weight: 1.6 Kg **Units / sq. m.:** 30 uts

40x15

Length: 40.8 cm

Width: 15 cm max, 11.6 cm min

Weight: 1.35 Kg **Units / sq. m.:** 33 uts



Length: 45 cm

Width: 20 cm max, 16 cm min

Weight: 1.85 Kg Units / sq. m.: 25 uts



Celler® 50x21

Length: 50 cm

Width: 21 cm max, 17 cm min

Weight: 2.4 Kg **Units / sq. m.:** 18 uts

Key advantages

Perfect installation without cuts.

Dimensional continuity.









on deck.





High breakage resistance









Technical Characteristics

Structural Characteristics Geometric properties Impermeability (cm³/cm²/day) Mechanical strength (N) Frost resistance (Nº cycles)

Standard application

UNE EN 1304 UNE EN 1024 UNE EN 539-1 (method 1 class 1) UNE EN 538 UNE EN 539-2 (method E)

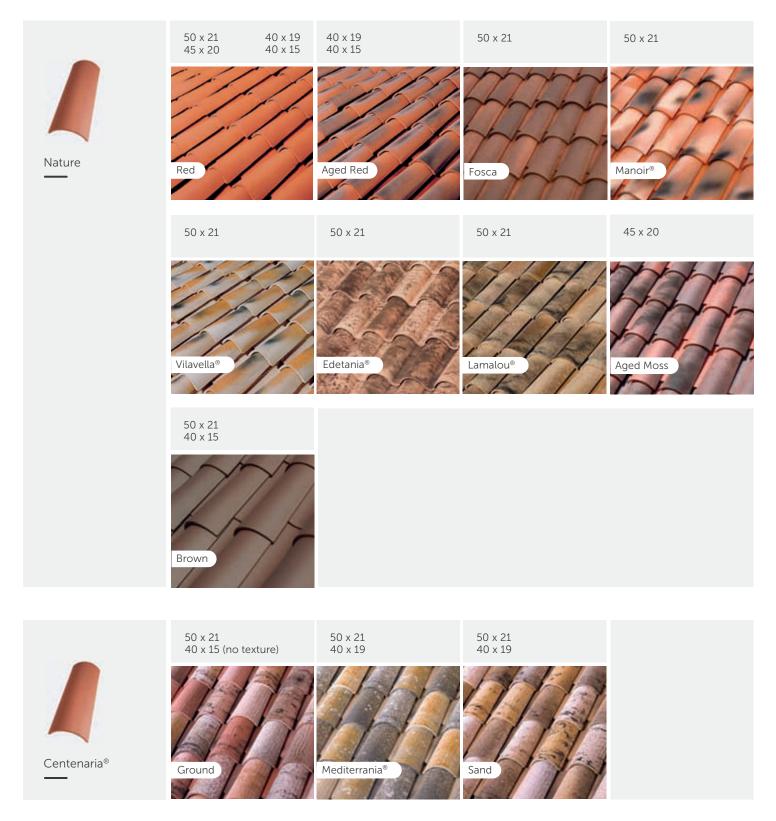
Minimum values AENOR

≤ 2.5 ± 2.0 ≤ 0.5 ≥ 1000 ≥ 150





Curved roof tiles colours



Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays.

Curved roof tiles accessories

Step Celler®50x21

Part with nib support on the underside, is placed in the pan position for proper water drainage. Provided with a hole for fixing it to the battens.

Finishes: Red and Manoir®

Main Features

Length: 50 cm

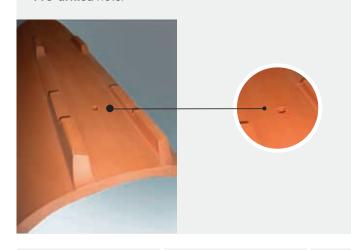
Width: 20.5 cm max, 16.5 min

Weigth: 2.5 Kg Units / sq.m.: 10 uts



Key advantage

Dry installation. **Pre-drilled** hole.







Celler® 50x21 Hip Starter **50** l **17.5** w **7.5** h **2.80** Kg



Celler® 50x21 3 Ways **32.5** l **30.5** w **15** h **2.70** Kg



Celler® 50x21 Ventilation **50** l **21** w **17.4** h **2.60** Kg



Celler® 50x21 Chimney Carrier 50 l 21.5 w 18 h 16 D 12 d 3.20 Kg



130 Universal Chimney 20.4 D 18 d 23.5 h 2.15 Kg



Universal Ventilation Cap **24.5** D **22** d **6** h **1.70** Kg



Universal Under Ridge 24 l 12.2 w 5.6 h 1.70 Kg



TC 45x20 Ventilation **40.5** l **18** w **2.50** Kg



TC 40x19 Ventilation **40.8** l **18** w **1.70** Kg



Note: Check finishing colours for different accessories by telephone at: +34 96 279 80 14.

Find out more by reading the QR code.



25x12 Curved roof tile

Description

The **Curve 25 x 12**, given its small dimensions is used to cover, decorate and finish facades, roofs and other building elements.

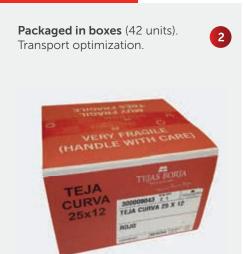
Main Features

Length: 25 cm Width: 12 cm Weight: 0.65 Kg Units / sq. m.: 70 uts



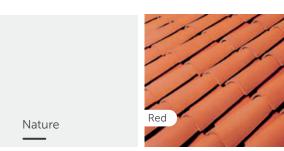
Key advantages







Curved 25x12 roof tile colours









Escama

Description

The Classic roof tile "Escama"

(scale) is a flat profile roof tile used, generally, to cover conical or spherical areas. It is also used as decoration and, in old buildings, to cover Domes.

Main Features

Length: 19.5 cm Width: 15 cm Weight: 0.40 Kg Units / sq. m.: 78 uts

Approximate values: it will be necessary to determine the useful length on site.



Key advantages

Replacement and Restoration.











Dimensions in cm

Approximate values*

length l units per lineal meter u./lm width w external diameter D height h internal diameter d weight Kg

Escama accessories

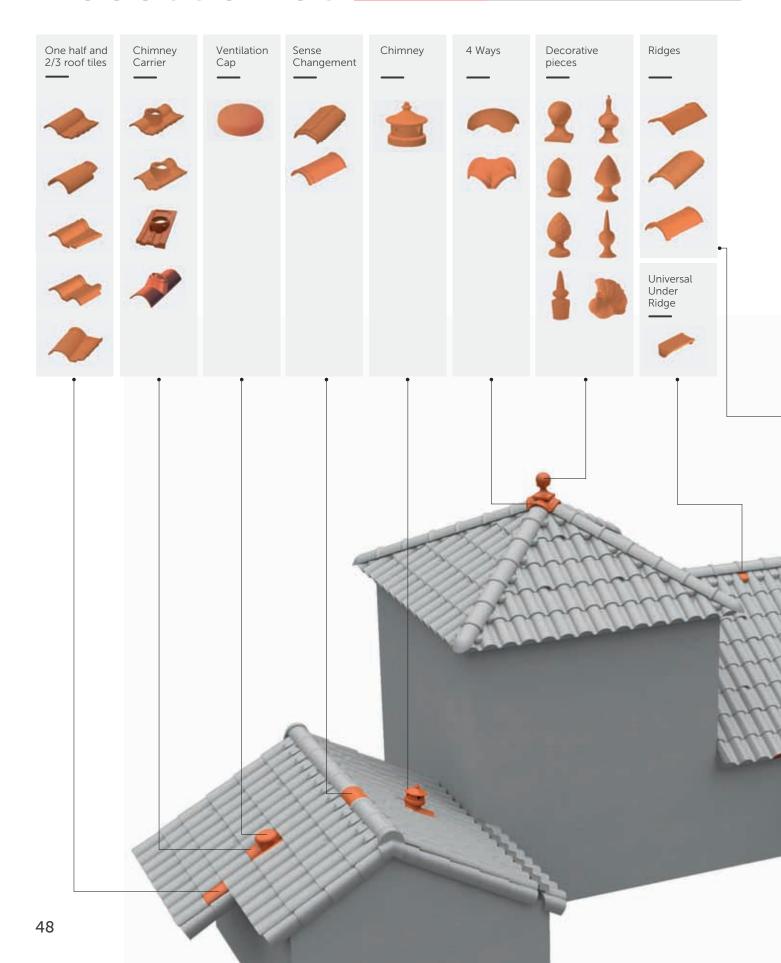


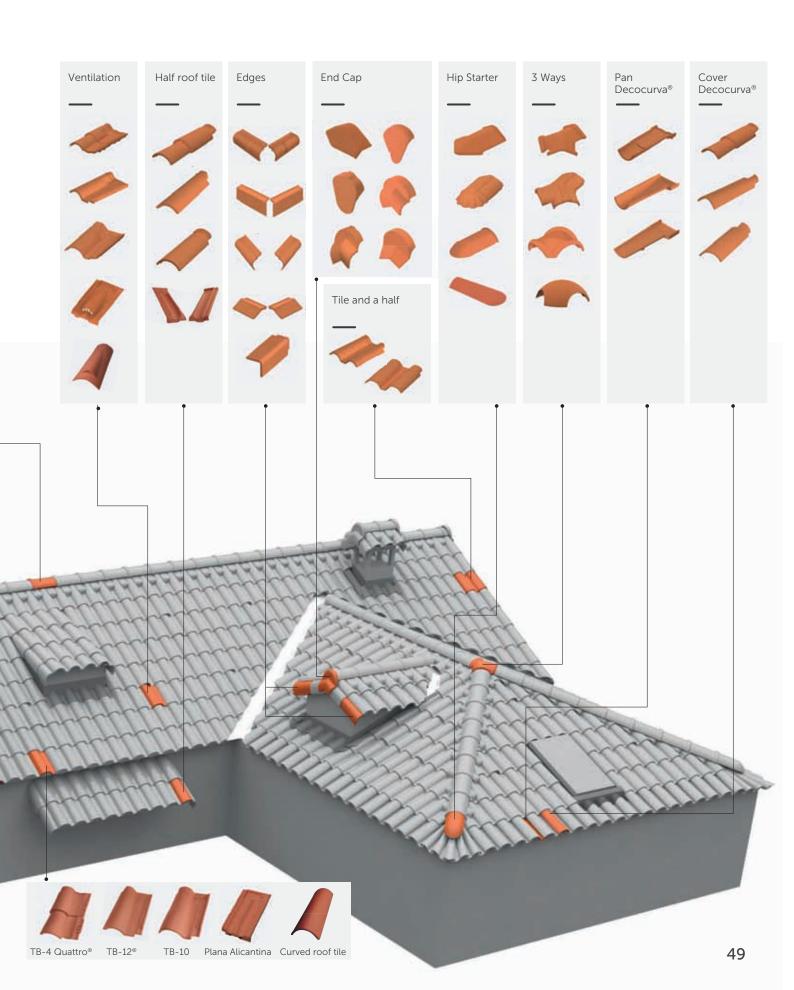






Accessories





Dimensions in cm

Approximate values*

length weight Кg units per lineal meter u./lm width W height h base В

Other accessories

Bretagna Ridge



Red Bretagna 1 Ridge **44.5** l **27** w **12.5** h **3.50** Kg



Brown Bretagna 1 Ridge **44.5** l **27** w **12.5** h **3.50** Kg



Red Bretagna 2 Ridge **36.5** l **25** a **12.5** h **3.15** Kg



Brown Bretagna 2 Ridge **36.5** l **25** w **12.5** h **3.15** Kg



Lugo Slate - Leon Bretagna 2 Ridge **36.5** l **25** w **12.5** h **3.15** Kg



Lugo Slate - Leon Bretagna 2 Hip Starter **42.8** l **25** w **12.5** h **3.45** Kg



Lugo Slate - Leon Bretagna 2 Straight End Cap 6.0 l 25 w 27 h **2.40** Kg

Decoratives pieces



4.3 Kg



B Arcon **20.5** B **34** h



C Pine cone **21.5** B **43** h **5.2** Kg



16 B **48** h





E Galician Lollipop **16** B **37** h **1.54** Kg



3.15 Kg

1.9 Kg

F Tulip **16** B **31** h



1.6 Kg

G Tower **16** B **43** h



H Pigeon **26** B **29** h

1.25 Kg



Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays. Check finishing colours for different accessories by telephone at: +34 96 279 80 14.

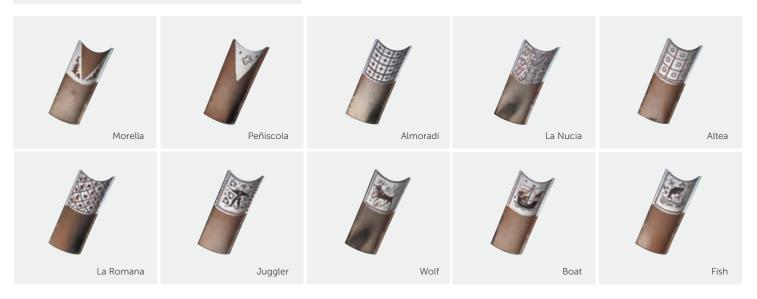
Other accessories

Hand decorated eaves

Useful decorated length

40 x 15 Curved roof tile: 20 cm 40 x 19 Curved roof tile: 20 cm Celler® 50 x 21 Curved roof tile: 22 cm

Other formats are not available





Centenaria®



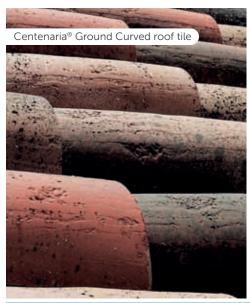






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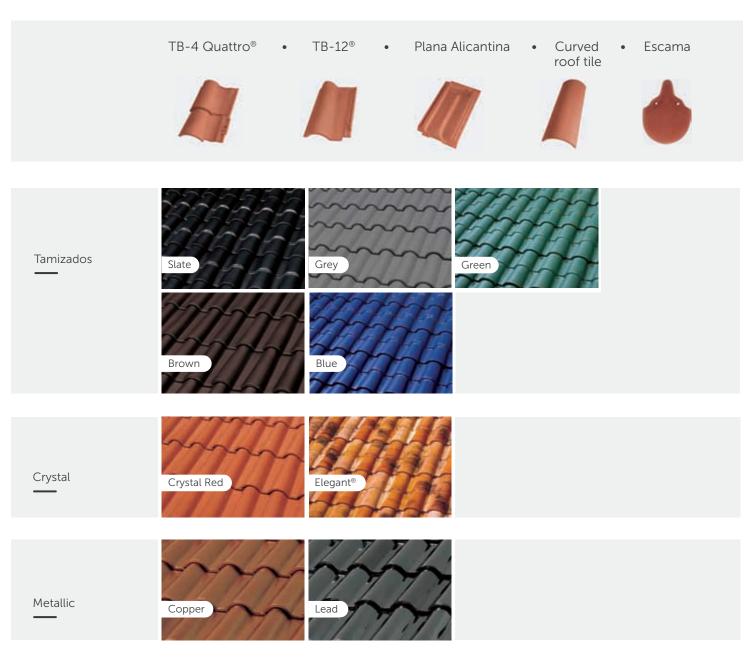
Centenaria®









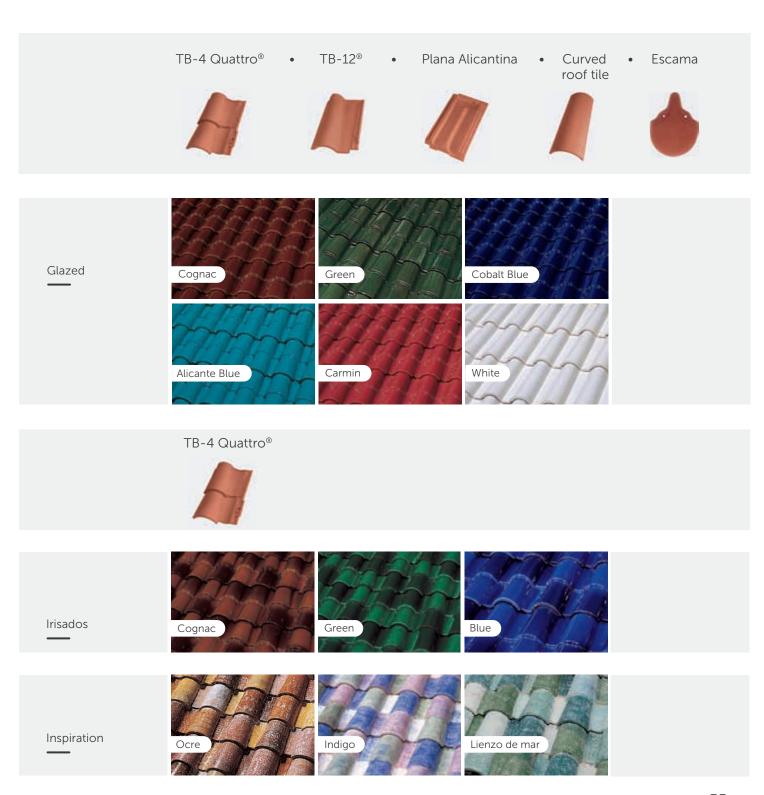


White, Copper and Lead **colours** are produced only on one side colour. **Elegant®** finish it is produced only in TB-4 Quattro® and **40x19 Curved roof tile**. **45x20 Curved roof tile** is not available in BORJAdecor®.

Note: The colour reproduction is approximate, subject to change due to the natural colours of the clays. Check formats and accessories availability in BORJAdecor® at **www.tejasborja.com** or by telephone at: **+34 96 279 80 14.**

CRACKLE (surface crackling)

The superficial crackling can appear in some tiles with glazed application, concerning only the aesthetics and not the structure of the tiles, by what in the Standard regulation EN 1304 it is not considered to be a defect.

























I+D+i: SKIN-KER®

Find out more by reading the QR code.



Description

SKIN-KER®

Pressed roof tile

Exclusive **system** formed by large format **roof tiles** porcelaine that provides **high and excellent performance.**



Main Features

Length: 66 cm Wide: 44 cm Weight: 7,35 Kg Thickness: 11 mm Units: 4.1 units per sq.m

Overlap: 7 mm Inter axis. Batten distance: 662 mm



HIGH PERFORMANCE system

SELF VENTILATED / LIGHTER /
MODULAR / DURABLE /
HIGH THERMAL ISOLATION /
SUITABLE FOR THE INSTALLATION OF
RENEWABLE ENERGY SOLUTION / COMPATIBLE
IN FAÇADES / LOW ENTRETIEN

Pitch	Waterproofing sheet type	Water steam permeability	Thickness	Weight
30% - 45%	Waterproof layer	Waterproof	0,52 mm	335 gr /sq.m.
> 45%	Waterproof and breathable layer	3000 gr/sq.m. /24h	0,45 mm	135 gr /sq.m.

Personalized advice

A professional team will advice you about the characteristics of the system and recommendations based on the climate zone, exposure and particular location of the Project. The team will also calculate of the number and type of tiles, accessories and any other special detail needed according to the provided plans.

Finally will advise about the installation of the SKIN-KER® roof tiles.





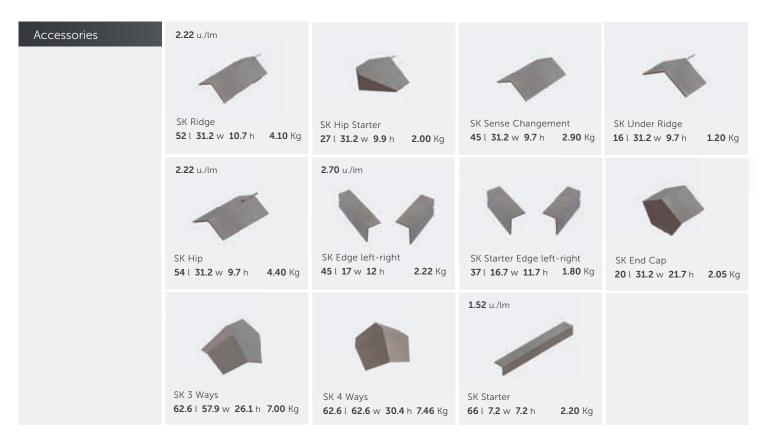
Dimensions in cm

Approximate values*

length l weight Kg width w units per lineal meter u./lm

height h

SKIN-KER® accessories





CATALOGUE

TEJAS BORJA RESTORATION

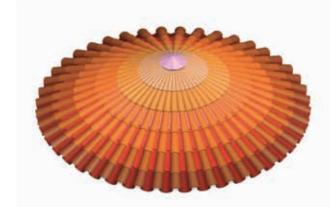
Projects

- 1 THE COMPANY
- 2 ROOF TILES
- 3 RESTORATION
- 4 ROOF QUALITY

Individual Solutions for your Projects

One of the fundamental tasks for the design and development department is offering clients the necessary tools and support to meet the individual

needs of personalised projects. This is the case study that is used in similar personalised projects.







Calculation and development of a domed roof using curved roof tiles, without cutting or partial use of pieces. Each individual circle is completed using a different size tile, gradually reducing in size to complete the dome in its highest point.

The two key factors used to determine the development of the roof finish are the diameter and the length of the roof surface.

Segoviana Roof Tile

A format inspired in the traditional roof tile used exclusively in Segovia.







Reales Atarazanas de Barcelona

Granted FIRST PRIZE in the HISPALYT ARCHITECTURE AWARD 2013 for the Restoration of Reales Atarazanas in Barcelona

The juries appreciate the careful renovation of the roofs of the building of cultural use and of great historical value.

The antique look of the roofs was achieved through a combination of Celler® Centenaria® curved roof tiles and ridge tiles of unique large format glazed in green, reproduced following the same design as the original both in form and colour.











After restoration









Casa Alberola

Built in 1894, Casa Alberola was the first large seafront residential building, notable for its domed tower, finished in slate roof tiles, and skylights. Reformed using the Escama roof tile, in Metallic Copper and Cobalt Blue Glaze, inspired by the original design.







Church Building in Soria

Reformed using the Celler® 50 x 21 Centanaria® Tierra roof tile, the specifications of this project required the in-keeping of the new covering with the buildings original appearance.

Throughout the town, special care has been taken to use traditional materials such as the curved roof tiles, with similar textures and finishes to the originals. The Catalañazor church is a perfect example, where times seem to have stood still.







Mercat del Born

A perfect case study of the design, development and execution of the restoration of the Mercat del Born, comprising of over 10.000 m² of roofing over a three year period.

Working with architects, the initial stage of this Project focused on choosing samples of Plana Alicantina glazed roof tiles.

As it involved the varying sizes of each roof, with the central nave larger than the annexes, the technicians had to take into consideration the complications of resolving, not only the challenge of creating a uniform appearance, the quality of the glazes, dimensions of the roof tiles needed to create this look, and the pieces available, whilst maintaining at the same time the overall aesthetic appearance of the original design, reproducing the original geometric patterns and colour combinations, as required by the architects.

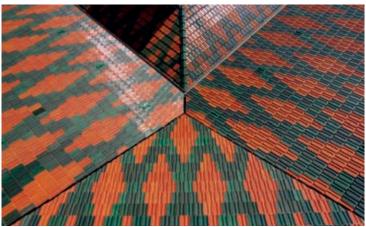
The overall proposal, using Tejas Borja Plana Alicantinas tiles and the corresponding accessories, in various glaze tones of 'Honey' y 'Green', was approved by the local council in Barcelona, thanks to the work of the design and development department and the quality of the finished product as guaranteed by Tejas Borja.











House in Barcelona

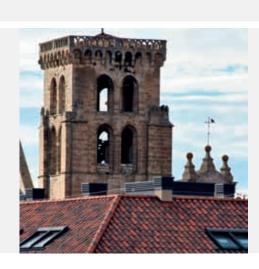
Restoration done using Celler® 50x21 roof tile in Green glaze colour and Step Celler® 50x21 in red colour.





Residential building in Burgos

Restoration of, with roofing using Celler® 50 x 21, aged as per design specifications, and Step Celler® 50 x 21 in Red, dry fixed.







Buen Amor Castle

Constructed in the 15th century over an older 11th century building. Now fully restored in gothic style. The last restoration included the 600m² roof. The new curved tile Celler® Centenaria® Grown, maintains the style of the original building, where roof and walls form part of the traditional appearance of this historic building.







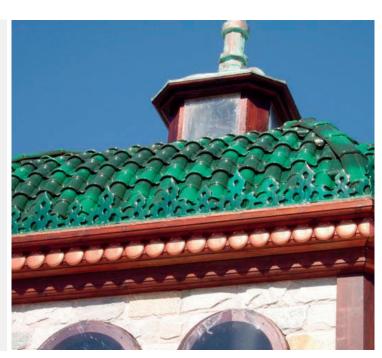


Crest ridge

From pieces that we were provided, the entire piece for the rehabilitation of a Manor House located in the province of Lugo it is reproduced.







CATALOGUE

TEJAS BORJA ROOF QUALITY

Ventilation

Pitch

- 1 THE COMPANY
- 2 ROOF TILES
- 3 RESTORATION
- 4 ROOF QUALITY

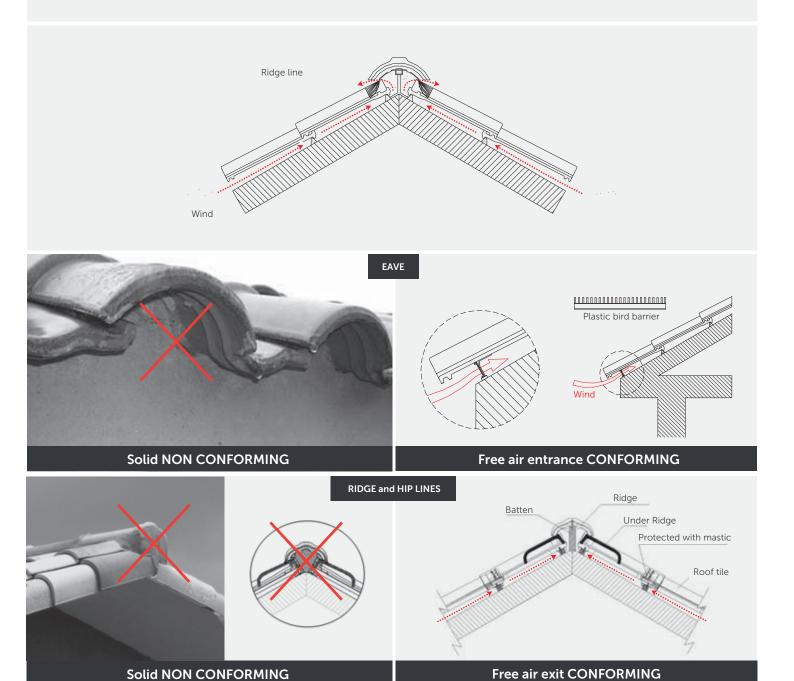
THE QUALITY OF THE ROOF DEPENDS ON THE QUALITY OF THE TILES AND INSTALLATION

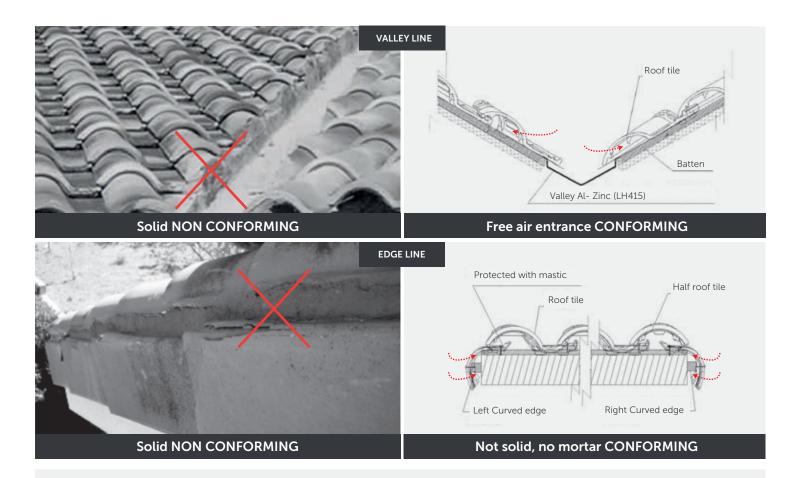
Tejas Borja S.A.U. roof tiles are manufactured according to the specifications cited by the regulations UNE EN 1304/EN 539-1 / EN 539-2, and should be installed following UNE 136020* regulations and the instructions given by **Tejas Borja***.

Ventilation

WHY IS IT NECESSARY TO VENTILATE THE UNDERSIDE OF THE TILES?

Proper ventilation creates an **air current** which circulates below the roof tiles, **avoiding damp** and the accumulation of water.





Pitch

WHY IS IT NECESSARY TO CONSTRUCT THE ROOF WITH THE CORRECT PITCH?

The pitch of the roof allows for the fast drainage of water and avoids saturation.

It's crucial that the climate conditions and the length of the gables are taken into consideration when calculating the necessary gradient in each project.

The correct gradient will maintain the minimum pressure needed between the lower eaves and the upper layers (ridge and hip lines) of the gables, generating the necessary **air current** to **ventilate the tiles**.



The joints in the roof: eaves, ridges, hips, valleys, laterals, etc are critical points, and should **never** be covered or filled-in with mortar or similar products, allowing a continuous air flow to avoid damp.

Consult Tejas Borja Specifications at www.tejasborja.es, accessing our Professional Area/ Technical manual.

Copies of the UNE 1304/ EN 539-1 /EN 539-2 and UNE 136020 regulations can be obtained through www.aenor.es, UNE regulations catalogue.

Note: The images presented in this catalogue are a representation of colours in projects, and not installation guides.



After more than 114 years of creation, design and production of ceramic roof tiles Tejas Borja is granted the "Empresa Centenaria" (Centennial Company) Award for its continuous research and adaptation to the constantly developing global market.

We are committed daily to maintain the standards and design that differentiates our ceramic roof tiles from others in the market. Conscious of the necessity to offer a product meeting the highest of requirements and produced using the latest technology, we pride ourselves on the quality that our clients have come to expect from Tejas Borja.

